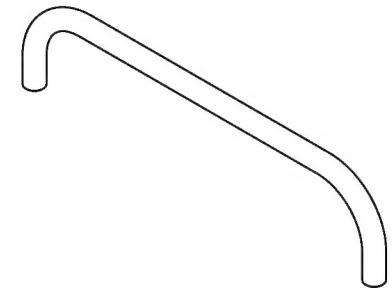
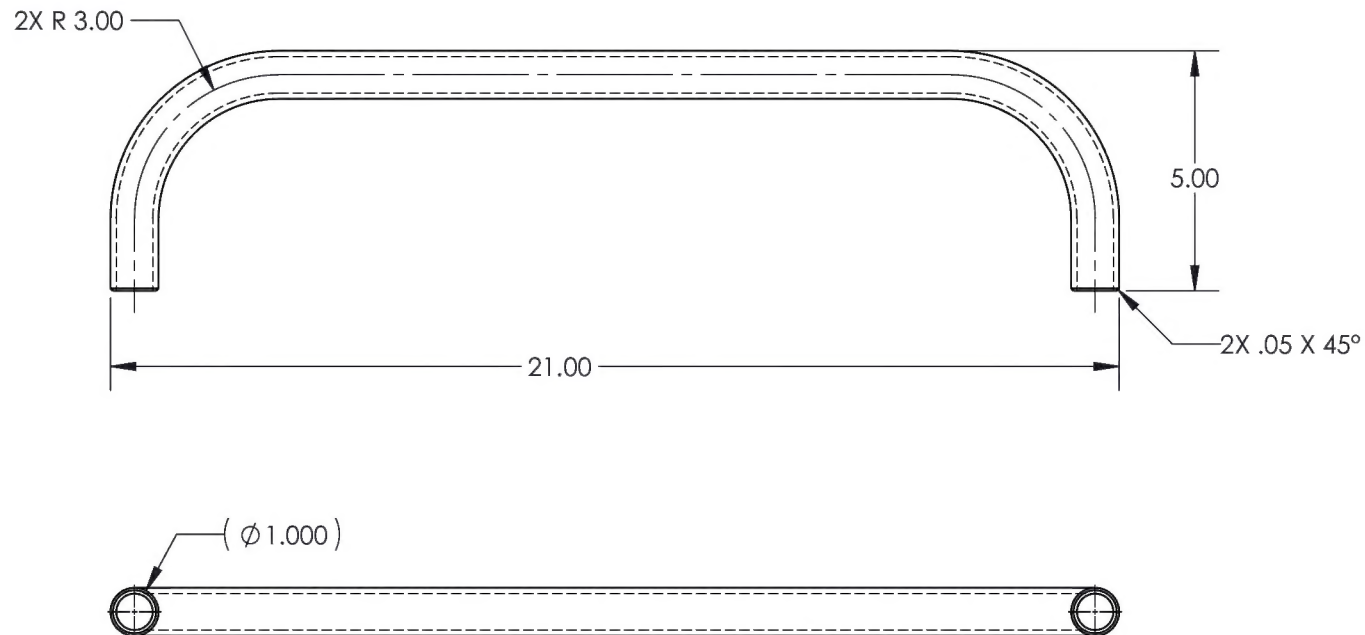


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY CANAM	8/8/2013	JAG	
2	MODIFIED FROM A FULL HOOP	8/8/2013	JAG	



<b>RED BARN MACHINE</b>	
TITLE <b>UPPER RING DUAL CAGE</b>	
DWG NO. <b>4.5NR-55C</b>	REV <b>2</b>
MAT'L CARBON STEEL CDS	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 5/23/2006
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-55C	1	UPPER RING DUAL CAGE	CARBON STEEL CDS	Ø1 X .12 WALL X 26-5/8